

CountryTravelDiscoveries.com/Groups

From preparing promotional brochures (such as those pictured on page 80) to booking flights, lodging, and performance tickets, from coordinating coaches to providing travel insurance, our arrangers can make enjoying the trip-of-a-lifetime a snap!

- Group discount rates (vary by size)
- Customized promotional materials
- Knowledgeable, experienced tour director
- Co-op advertising in your local media
- Preview meetings
- Our Travel Protection Plan
- No upfront deposits required
- A FREE trip for the group leader
- Certified member of NTA China Inbound Program for Chinese group tours
- And more

To learn more about how we can help create a dream-vacation for your group, call **Steve Uelner** at 262-923-8121, or email groups@CountryTravelDiscoveries.com.



Small Groups Savings

Country Travel DISCOVERIES offers special savings of \$150 per person for small groups of as few as 5 to 9 people traveling together on one of our tours. For more information, please contact our Reservations Team at 855-744-8747.

“Our group has traveled with Steve and his staff for the past six years and have enjoyed excellent service from the office staff, along with wonderful tours. We have had superior tour guides who have taken care of every need. We find Country Travel DISCOVERIES small enough to give personal service and large enough to take us where we want to go.”

—Tonya Meyer
Director, Bluffton Senior Center

“I used to spend far too much time hassling with logistics and finding our way around. Now our group of five friends book a DISCOVERY tour with Steve’s company each year...and we have more fun and relaxation than ever!”

—A.D., Arizona

“It has been my pleasure as a tour group leader to work with Country Travel DISCOVERIES. Every person in the company works to make sure that they give you the highest quality of service. They always deliver what they promise!”

—Barbara Johnson
Texas Travelers



NEW! Reserve Your Trip Online 24/7

Travelers can now reserve a discovery tour directly from the Destinations pages on our website at CountryTravelDiscoveries.com. Using secured online transactions and validated by Trust Wave for Trusted Commerce, the new online reservations system lets travelers reserve spaces with a deposit or full payment with a credit card outside of regular business hours, as well as provide promotional codes for instant discounts, and select different tour extensions and side options. Reservations Team support is also available from 7:30-5:00 Central, Monday-Friday by phone at 1-855-744-8747 (toll-free U.S./Canada) or 262-923-8120.

13500 Watertown Plank Rd, Suite 107
Elm Grove, WI 53122

262-923-8120
855-744-8747 (toll-free)
info@CountryTravelDiscoveries.com



Country Travel
DISCOVERIES

TRAVEL EXPERIENCES: PERSONALIZED, DIFFERENT, REAL

Join us with your group for a refreshingly different kind of vacation!

Dear Travel Friend!

We are proud to introduce you to our lineup of tours showcasing off-the-beaten-path travel experiences you won't find anywhere else. If you haven't joined us in the past, we just know that you'll love working with Country Travel DISCOVERIES as your group members experience the type of stops that separate us from the competition.

What makes us different? Take a look at the enclosed list showcasing a sampling of exclusive stops your groups will experience on a discovery tour with us...stops like visiting a farm in the Swiss Alps, sitting down for dinner served by a Mennonite Congregation in Bloomfield, Iowa, and strolling through a Wisconsin cherry orchard. Our dedicated staff works hard to find these local sights so we can offer them exclusively to you. Here's what a recent group leader told us:

"It has been my pleasure as a tour group leader to work with Country Travel DISCOVERIES. Every person in the company works to make sure that they give you the highest quality of service. They always deliver what they promise!"

—Barbara Johnson, Texas Travelers

We lead groups like yours into Alaska's Inside Passage, through New England during fall foliage, amongst the Canadian Rockies and onto spectacular rail routes. Plus, we continually have brand new tours, including:

- Spirit of the Ozarks
- Wonders of Iceland (with Greenland Extension)
- Costa Rica Winter Paraiso
- Oregon's Natural Wonders
- Our Iowa's Western Treasures
- New York, New York!

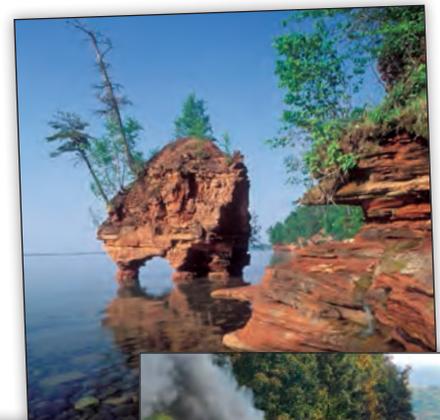
By partnering with us, you'll make your group's vacation cost-effective and easy. We offer special discounts for groups of different sizes, and we'll provide customized promotional materials and travel shows upon request. Your group members will be pleased with their trip—they'll want to travel year after year!

To learn how we can work to help promote your group tour, please contact me at **262-923-8121** or **groups@CountryTravelDiscoveries.com**. We look forward to working with you!

Best regards,

Steve Uelner, President

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one-of-a-kind
EXPERIENCE!



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TRAVEL EXPERIENCES: PERSONALIZED, DIFFERENT, REAL

Outstanding Group Travel Service

Partner with Country Travel DISCOVERIES to make your group's next tour the best ever! Choose from unique and exciting destinations across the United States and the world. Enjoy outstanding service from start to finish, including planning and promotional services, group pricing, customized itineraries and knowledgeable, friendly DISCOVERIES Directors.

We'd love to have you join us. We work with many group leaders who come back year after year—and their group sizes continue to grow.

Choose Us for Your Group's Vacation Needs

Delightfully Different Tour Itineraries

- Exclusive excursions and experiences, including home-cooked meals and local favorites
- Experienced staff creates each itinerary from scratch—and travel the route beforehand

Flexible Options

- Special pricing for groups as small as five travelers
- Private groups for 15 or more travelers
- Smaller groups can join scheduled departures

Your group may also qualify for

- FREE assistance with promoting your group tour
- Tour preview meetings with Country Travel DISCOVERIES staff
- Transportation assistance to and from our tour's starting point
- Flexible payment options
- Personalized travel correspondence
- One FREE trip with groups of 10 or more travelers
- Country Travel DISCOVERIES Director support on tour
- Travel Guard® Protection Plan available in case your travelers need to cancel or leave a trip
- Other needs as they arise—please ask. We're open to ideas!

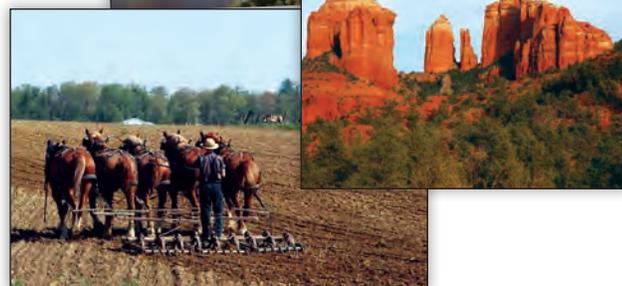
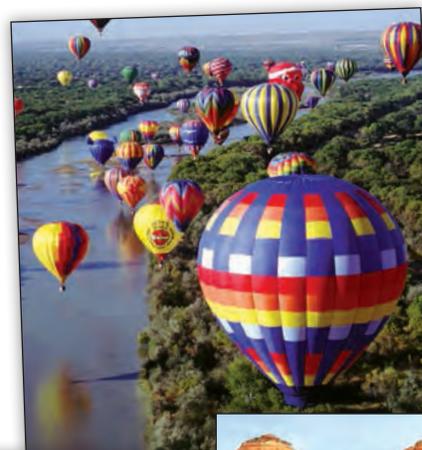
Let us put together a proposal designed just for your group.

Call Steve Uelner at **262-923-8121**, or email Steve at **Steve.Uelner@CountryTravelDiscoveries.com**.

"Our group has traveled with Steve and his staff for the past five years and have enjoyed excellent service from the office staff, along with wonderful tours. We have had superior tour guides who have taken care of every need. We find Country Travel DISCOVERIES small enough to give personal service and large enough to take us where we want to go."

—Tonya Meyer, Director of Bluffton Senior Center

Come join us for a
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EXPERIENCE!





Here's a sampling of what you'll love on your next vacation with Country Travel DISCOVERIES

1 Great Lakes Shores: Visit the Anhalt family on their Centennial dairy farm in rural Wisconsin. You'll take a personalized tour of the milking barn and learn about the industry today. Savor some tasty treats made of Wisconsin maple syrup and honey. Plus tractor fans will enjoy seeing Jim's toy tractor collection.



2 Autumn in New England: At the Atlantic coastal port of Gloucester, meet up with veteran lobsterman Jimmy. He will show you his traps and live lobster, and enlighten you with entertaining stories. Also enjoy a luscious lobster bake!



3 Germany, Switzerland & Austria: Hedwig and Oswald Hochfilzer breed Haflinger horses near Kufstein in Tyrol. The Haflinger is a Tyrolean breed symbolic of the agriculture in the Tyrolean Alps. You'll visit the farm and learn about the beautiful and gentle Haflinger horses. Plus, enjoy an exclusive visit inside the Hochfilzer home.



4 Ireland: A Celtic Jaunt: Visit Tom and Lily Murtagh's Causey Farm and experience Irish farm life. Lily will treat us to her legendary fresh-baked scones, plus you can learn to dance an Irish jig (purely optional!) and play the bodhran (an Irish drum).



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5 Colorado's Vintage Railways: Meet Leon Joseph Littlebird, a songwriter and storyteller who will enthrall you with stories and songs about the wild west and mining towns of Colorado. Leon's great grandfather was an original settler in Black Hawk, Colorado and his great-uncle was a classical composer in nearby Georgetown.



6 Panama & The Panama Canal: Meet Señor Murillo and tour his family-run sugar cane farm. He plants and harvests sugar cane the old fashioned way, by hand. You'll see how he uses horses to process sugar cane, a Panamanian tradition since colonial times. Taste the delicious sugar candy the family makes and sells at the local market.



7 Lake Superior Shores & the North Woods: Visit with Joanna Schutt at her restored 1916 farmhouse, located on the family's 20-acre hobby farm in Sandstone, Minnesota. A skilled basket weaver, Joanna will show you her designs ... from a tiny doorknob basket to an 1800s-style Shaker market basket ... and treat you to an exclusive demonstration!





Country Travel
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TRAVEL EXPERIENCES: PERSONALIZED, DIFFERENT, REAL

Your Expert
for Group Travel
Experiences!

Popular Travel Discoveries

Lake Superior Shores & the North Woods



Visit the picturesque Apostle Islands.

7 Days • 6 Nights • 14 Meals

From the pristine shores of Lake Superior and the St. Croix River Valley to the lush farmland and the Mississippi River vistas, a wealth of beauty awaits. Ride the rails through the forests hugging Lake Superior, enjoy a cruise around the Apostle Islands, and journey through Wisconsin's famed north woods and the Great River Road as you learn the fascinating lifestyles of skilled artisans and thriving farmers.

Departure City: Minneapolis, MN

Autumn in New England



See fall foliage at its zenith.

8 Days • 7 Nights • 14 Meals

Revel in an explosion of autumn color on an exciting jaunt through Connecticut, Massachusetts, Maine, New Hampshire and Vermont. Enjoy spectacular panoramic views of the rolling mountains from the dining room of the grand Mt. Washington Hotel, and marvel at the thunder of a cascading waterfall in Flume Gorge. Meet veteran lobsterman Jimmy, who will fascinate you with tales of his life on the water, and indulge in succulent lobster cooked in an authentic New England lobster bake. Delight in the fragrant aromas at the Yankee Candle Company and be transported to yesteryear by the nostalgic paintings at the Norman Rockwell museum.

Departure City: Hartford, CT

Colorado's Vintage Railways



Ride the Durango & Silverton Narrow
Gauge Railroad.

8 Days • 7 Nights • 12 Meals

Relive the glory days of the Old West on five famous, vintage-style passenger trains. Enjoy fabulous scenery on the Royal Gorge Railroad as you wind along the Arkansas River and towering granite cliffs. Look for wild horses, bears, bald eagles, antelope, elk, and big horn sheep from the open-air observation car of the steam-operated Cumbres & Toltec. Handle the levers and gauges in a locomotive cab in Durango's railroad museum before riding the famed Durango & Silverton Railroad. Hear inspiring musician Leon Joseph Littlebird, whose unique style weaves together magical tales of Colorado and the fascinating people of the West. All aboard for a vacation that will thrill railroad buffs and novices alike!

Departure City: Denver, CO

Popular Travel Discoveries

West Virginia's Mountain Railroads



Steam through West Virginia's scenic landscapes.

7 Days • 6 Nights • 14 Meals

Ride the rails on five vintage steam and diesel trains. Relive the heyday of steam locomotives on an old-fashioned logging train. Board the Durbin Rocket, an authentic 1920s-era caboose for a thrilling ride as it puffs and whistles along Greenbrier River. Wind through miles of remote wilderness aboard the Cheat Mountain Salamander. Enjoy a narrated excursion on the Potomac Eagle Scenic Railroad past historic farms and lush mountain greenery. Sit back and relax as the Western Maryland Scenic Railroad steam-powered train takes you over the Narrows Bridge and through Brush Tunnel to Frostburg Depot. Get your fill of foot-stompin' mountain music at the American Mountain Theater. All aboard for a rail tour that's king of the mountain!

Departure City: Charleston, WV

Alaska & The Yukon



Cruise Alaska's Inside Passage.

14 Days • 13 Nights • 25 Meals

Cruise pristine waterways, travel amid magnificent mountain peaks, and relive the exciting days of the Gold Rush. Sail the beautiful Inside Passage aboard Holland America's gorgeous *ms Zuiderdam*, a scenic coastal route passing the islands of British Columbia, north to Alaska's panhandle. Climb the captivating White Pass Trail on an old-fashioned narrow-gauge train, then ride an Explorer Coach™ into Canada's majestic Yukon Territory and visit Kluane National Park, a UNESCO World Heritage Site. Travel the Klondike Highway to the Gold Rush town of Dawson before flying to Fairbanks. Explore famed Denali, then watch glaciers calving on a cruise across Portage Lake—a thrilling conclusion to this discovery of frontier history and natural splendor in the land of the midnight sun!

Departure City: Seattle, WA

Germany, Switzerland & Austria



Stunning Alsatian, Alpine and Tyrolean landscapes abound!

12 Days • 11 Nights • 20 Meals

Delight in Europe's soaring snow-capped mountain peaks, sparkling alpine lakes and historic medieval cities, including Nuremberg, Munich and Salzburg. Tour majestic palaces, castles, and cathedrals, and sample famous "rost bratwurst" and Lebkuchen gingerbread. Enjoy a private lesson on making apple strudel in a Rattenberg bakery. Visit a cuckoo clock shop in Germany's Black Forest, take a river cruise around Strasbourg and learn how Swiss cheese gets its holes at a Swiss dairy. Meet a breeder of smooth-gaited Haflinger horses bred for traversing rough mountain terrain. It's like a fairy tale come true!

Departure City: Chicago, IL